

023

## Work Order ID 77714

\*77714\*

Page 1

December-19-11 8:23:00 AM

Item ID: D205-523-043

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Slide Bar Assembly

Start Date: 19/12/2011 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 02/01/2012 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals:

Process Plan: M.L.J.

Date: 11/12/11

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

d205-523

Rev F

100

Pick Kit

0.00

\*100\*

Packaging

Memo

0.00

Packaging

110

Small Fab

0.00

\*110\*

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D205-523-043

120

QC5- Inspect part completeness to step on W/O

0.00

\*120\*

QC

Memo

0.00

Quality Control

12/01/24 (5)

12/01/24 (5)

12/01/24 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 77714****\*77714\***

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December-19-11 8:23:00 AM

Item ID: D205-523-043

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Slide Bar Assembly

Start Date: 19/12/2011 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 02/01/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

12.1.11 50

12/1/25

12-01-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 1

Work Order ID: 77714

**\*77714\***

Parent Item: D205-523-043

**\*D205-523-043\***

Parent Item Name: Slide Bar Assembly

Start Date: 19/12/2011

Required Date: 02/01/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP B02.04.04Updated Drawing and Added Inspection Level 21SM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3011-1 <b>*D3011-1*</b> Rappel		Manufactured	No			110	Each	0.0000	1	4			
AN960JD616L <b>*AN960.ID616I *</b> Washer		Purchased	No			110	Each	17.0000	2	8			
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST337A			17						
				111819			17			10			
MS21042L6 <b>*MS21042I 6*</b> Nut		Purchased	No			110	Each	1,296.000	2	8			
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST300			1296						
				117677			25						
				118384			5						
				118927			48						
				118968			168						
				119075			1000			10			
				119736			50						
33116 <b>*33116*</b> Stud Fitting		Purchased	No			110	Each	12.0000	2	8			
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST401			12						
				112477			2						
				119784			10			10			

*[Handwritten signature]*

*[Handwritten signature]* 12/01/24

*[Handwritten signature]* 12/01/24

*[Handwritten signature]* 12/01/24

*[Handwritten signature]* 12/01/24

10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

December-19-11 8:23:04 AM

Page 2

Work Order ID: 77714

**\*77714\***

Parent Item: D205-523-043

**\*D205-523-043\***

Parent Item Name: Slide Bar Assembly

Start Date: 19/12/2011

Required Date: 02/01/2012

Start Qty: 4.00

Required Qty: 4.00

D3012-1 Manufactured No

110 Each 7.0000 2 8

**\*D3012-1\***

Decal

\*\*

Location

Loc Qty

Loc Code

ST030

7

76089

7

D3012-3 Manufactured No

110 Each 7.0000 2 8

**\*D3012-3\***

Decal

\*\*

Location

Loc Qty

Loc Code

ST030

7

72014

1

76090

6

D3012-5 Manufactured No

110 Each 6.0000 2 8

**\*D3012-5\***

Decal

\*\*

Location

Loc Qty

Loc Code

ST030

6

76091

6

*Ep 12/01/24*

*B77717*

*(9x)*

*Ep 12/01/24*

*B77718*

*(9x)*

*Ep 12/01/24*

*B77715*

*(10x)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries



D205-523-013  
HELI-RAPPEL INSTALLATION  
(CAN BE INSTALLED ON  
EITHER SIDE AS SHOWN)

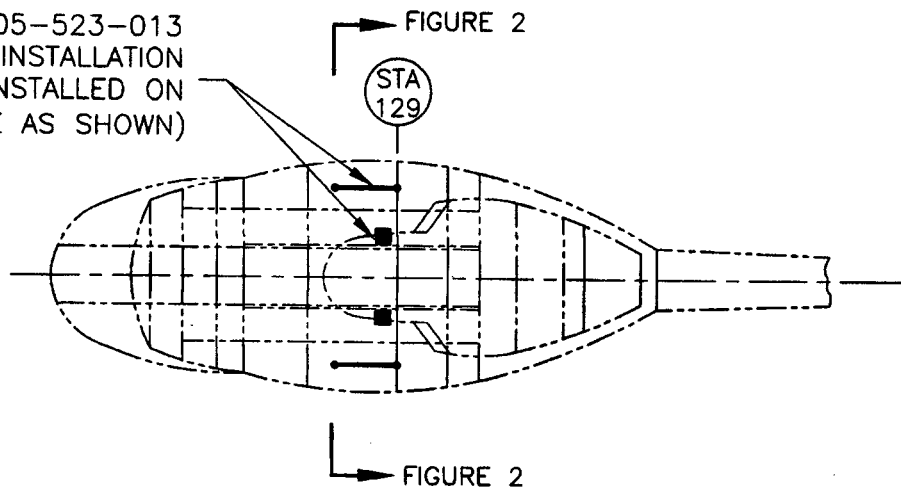
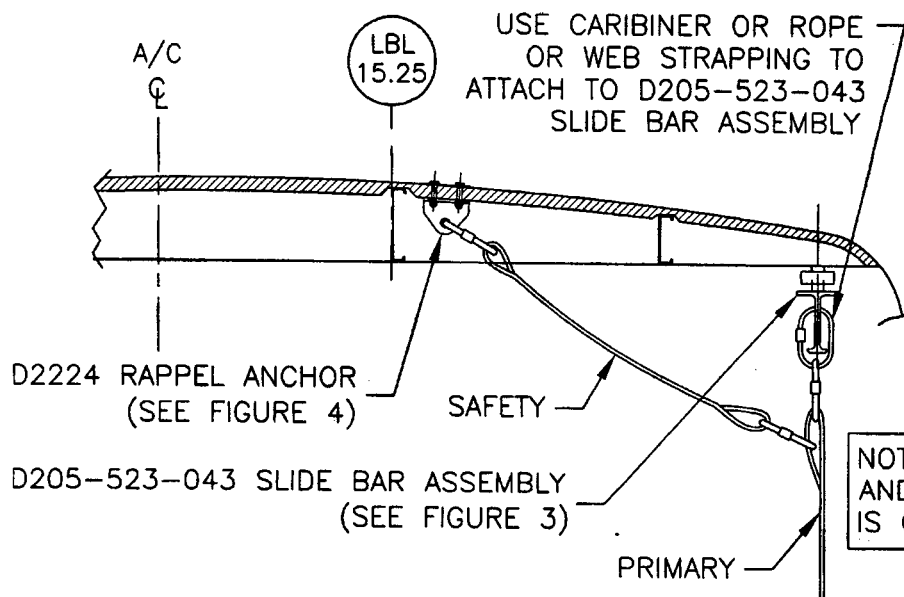


Figure 1 - Location of **Heli-Rappel™** Installation



NOTE: ROPE, CARIBINERS,  
AND DESCENT EQUIPMENT  
IS CUSTOMER SUPPLIED

Figure 2 - Location of **Heli-Rappel™** Installation  
LH Installation Shown, RH Opposite  
(View Looking Aft - Section Rotated 90° CCW)

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Revision: F

Date: 01.03.29

SHOP COPY  
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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO - 77-714

M.C.J  
11/12/15

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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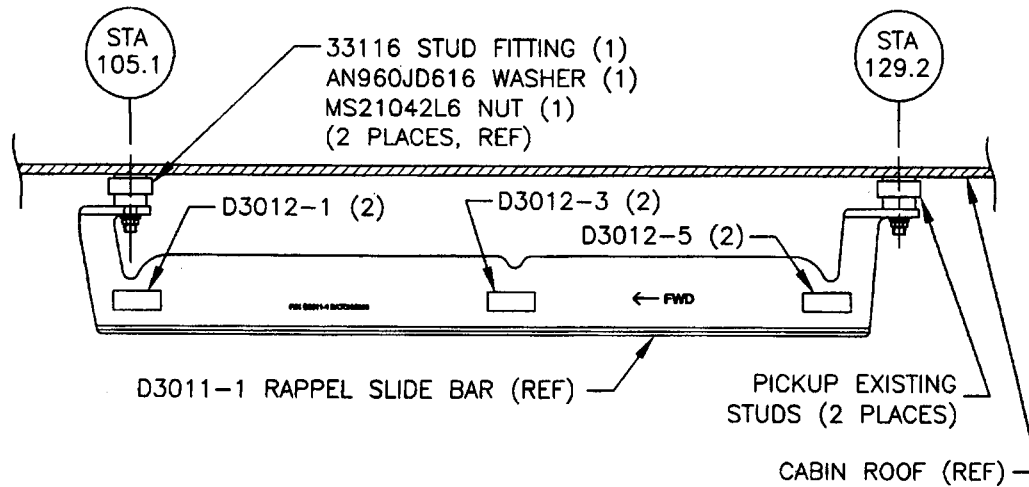


Figure 3 – Installation of D205-523-043 Slide Bar Assembly  
(View Looking Inboard)

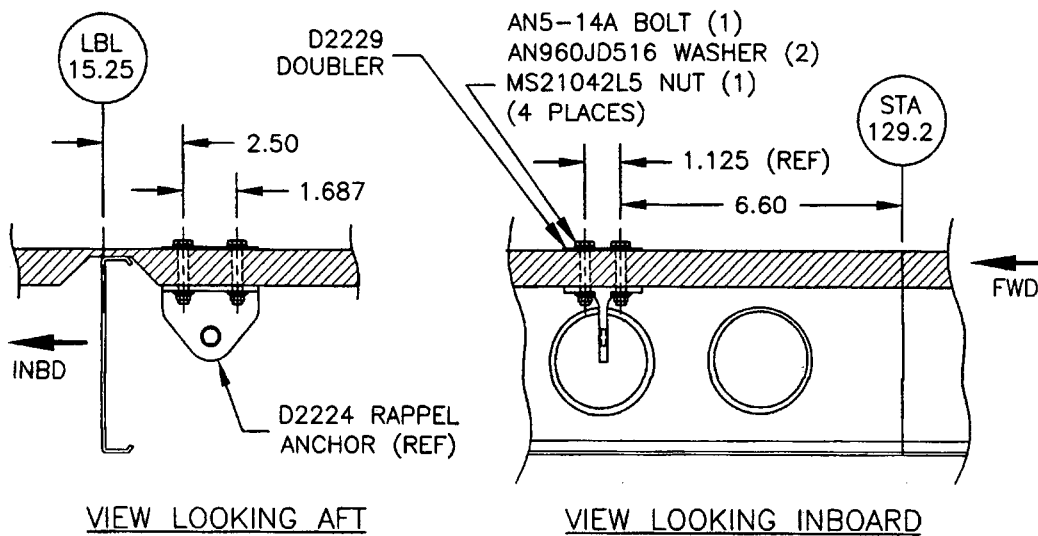


Figure 4 – D2224 Rappel Anchor Installation

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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